



BMW X1



The Ultimate Driving Machine

[www.bmw.com](http://www.bmw.com)

# THE NEW BMW X1.

**BMW EFFICIENT DYNAMICS.**  
LESS CONSUMPTION. MORE DRIVING PLEASURE.

THE NEXT  
100 YEARS





In 2016 the BMW brand will be celebrating its 100th anniversary. Find out more at [www.next100.bmw](http://www.next100.bmw)



## WANT TO DISCOVER MORE?



Discover the BMW X1 in digital: simply download the interactive BMW brochure app for your device and select the model of your choice.

Internet use, depending on your mobile contract, may incur costs.



## ACTION. THE NEW BMW X1.

### THE MODEL SHOWN.

- 04 BMW X1 xDRIVE25i WITH xLINE:**  
BMW TwinPower Turbo four-cylinder petrol engine; 170 kW (231 hp); 19" light alloy wheels Y-spoke style 511; Mineral White metallic paint finish; seats in leather 'Dakota' with perforations Mocha; interior trim finisher in fine-wood trim Oak Grain with highlight trim finisher Pearl Chrome.

Further information on fuel consumption and CO<sub>2</sub> emissions can be found on pages 48 | 49.

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# THIRST FOR ADVENTURE.

Its essence: spontaneity. Its objective: the unknown. Powered by pure determination and enormous aplomb, the new BMW X1 meets each new challenge with equanimity. Whatever direction proves to be the right one, what matters most is the drive to discover and explore. Find out for yourself just how far you can go with this perfect synergy of dynamism, agility and versatility – in the new BMW X1.





## RISE ABOVE.

Enjoy the view: the raised driving position in the new BMW X1 makes climbing in just as comfortable as being behind the wheel, and ensures you don't miss a thing when you're on the road. The new BMW is unmistakably 'X': a striking front end with the BMW signature kidney grille, complemented with optional LED headlights – this new BMW X1 has adventure written all over it.





## LOOKING AHEAD.

More relaxation – more innovation: it's easy to keep your eyes on the road while the optional full-colour BMW Head-Up Display projects relevant information onto the windscreen within your field of vision. You'll be able to keep an eye on everything from speed limits to entertainment lists. Also the cockpit's dynamic driver orientation is designed with one goal in mind – your sheer driving pleasure in the new BMW X1.



## FITS IT ALL.

Load on up and set on out – exciting in theory, impressive in practice: with the 40:20:40 split-folding rear seat bench and a double luggage compartment floor in back, the new BMW X1 has all the space you'll need. The optionally adjustable rear seat bench offers a perfect solution for even more leg room or increased luggage space. High-quality, meticulously crafted materials and the distinctive X series styling make the interior a place to experience the exceptional, in detail.





**PERFORMANCE IS NOT  
MEASURED IN LITRES.**

The new BMW X1 has no precedents but one guiding precept: to unite unsurpassed dynamism with the best possible efficiency. Innovative EfficientDynamics technologies, such as the optional 8-speed Steptronic transmission, slash fuel consumption while the BMW TwinPower Turbo engines in the new BMW X1 power you to a state of pure driving pleasure, and to a place called freedom.



## INNOVATIONS AND TECHNOLOGY.

**BMW TWIN POWER TURBO ENGINES:** At the heart of BMW EfficientDynamics.

**BMW EFFICIENT DYNAMICS:** Maximum driving pleasure, minimum fuel consumption.

**BMW CONNECTED DRIVE:** Services, apps and driver assistance systems.

**CHASSIS:** Innovative systems for more driving pleasure.

**SAFETY:** State-of-the-art technology.

## BMW TwinPower Turbo engines. At the heart of BMW EfficientDynamics.

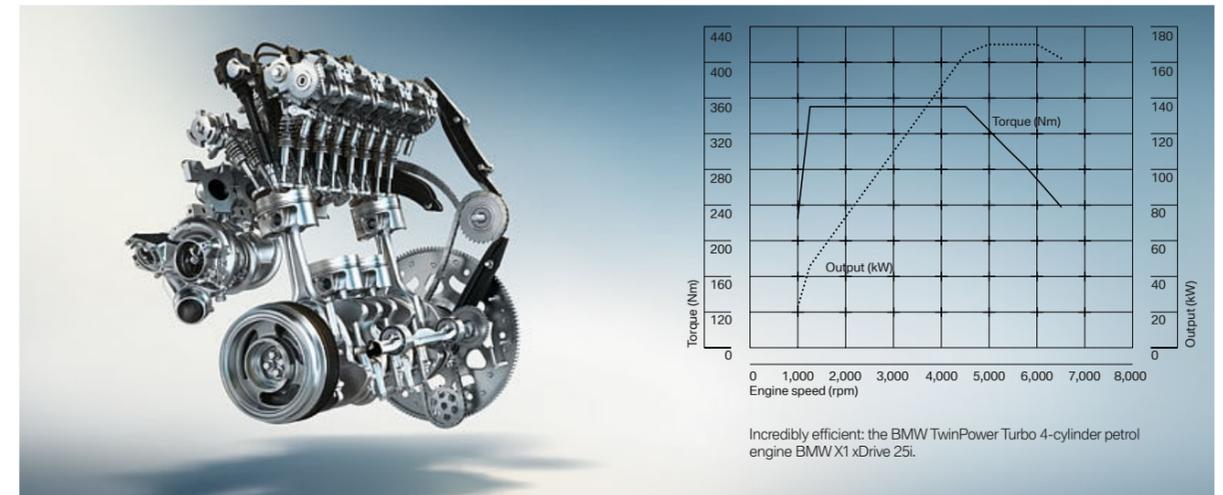
Thanks to BMW TwinPower Turbo technology, the innovative new generation of BMW petrol and diesel engines from the BMW EfficientDynamics engine range can deliver an agile performance and excellent responsiveness even at low rpms, all while being exceptionally fuel efficient and low in emissions. Increased efficiency and optimal dynamics guarantee noticeably heightened driving pleasure.



### BMW TWINPOWER TURBO FOUR-CYLINDER DIESEL ENGINE X1 xDrive20d.

The new BMW TwinPower Turbo 4-cylinder diesel engine with 6-speed manual transmission produces an exceptional 140 kW (190 hp) performance from its 2.0 litre-capacity. Its combination of CommonRail direct injection and a turbocharger with variable turbine geometry yields a top speed of 220 km/h and propels the BMW from 0 to 100 km/h in 7.6 seconds with a torque of 400 Nm at 1,750 rpm. Efficient fuel consumption: 4.8–5.0 litres of fuel per 100 km with CO<sub>2</sub> emissions of 127–132 g/km in the combined test cycle. The BMW xDrive all-wheel drive system further increases traction and directional stability.

**BMW EFFICIENTDYNAMICS.**  
LESS EMISSIONS. MORE DRIVING PLEASURE.



### BMW X1 sDrive18i.

- BMW TwinPower Turbo three-cylinder petrol engine with 100 kW (136 hp) and 220 Nm torque
- Acceleration 0–100 km/h: 9.7 sec; top speed: 204 km/h
- Fuel consumption combined: 5.1–5.3 litres/100 km<sup>1</sup>
- CO<sub>2</sub> emissions combined: 119–124 g/km<sup>1</sup>

### BMW X1 xDrive20i.

- BMW TwinPower Turbo 4-cylinder petrol engine with 141 kW (192 hp) and 280 Nm of torque
- Acceleration 0–100 km/h: [7.4] s; top speed: [223] km/h
- Fuel consumption combined: [6.3–6.4] l/100 km<sup>1</sup>
- CO<sub>2</sub> emissions combined: [146–149] g/km<sup>1</sup>

### BMW X1 xDrive25i.

- BMW TwinPower Turbo 4-cylinder petrol engine with 170 kW (231 hp) and 350 Nm of torque
- Acceleration 0–100 km/h: [6.5] s; top speed: [235] km/h
- Fuel consumption combined: [6.4–6.6] l/100 km<sup>1</sup>
- CO<sub>2</sub> emissions combined: [149–152] g/km<sup>1</sup>

### BMW X1 sDrive18d/xDrive18d.

- BMW TwinPower Turbo four-cylinder diesel engine with 110 kW (150 hp) and 330 Nm torque
- Acceleration 0–100 km/h: 9.2 sec (xDrive18d: 9.2 sec); top speed: 205 km/h (xDrive18d: 204 km/h)
- Fuel consumption: 4.1–4.3 litres/100 km<sup>1</sup> (xDrive18d: 4.7–4.9 l/100 km<sup>1</sup>)
- CO<sub>2</sub> emissions combined: 109–114 g/km<sup>1</sup> (xDrive18d: 124–129 g/km<sup>1</sup>)

### BMW X1 xDrive20d.

- BMW TwinPower Turbo four-cylinder diesel engine with 140 kW (190 hp) and 400 Nm torque
- Acceleration 0–100 km/h: 7.6 sec; top speed: 220 km/h
- Fuel consumption combined: 4.8–5.0 litres/100 km<sup>1</sup>
- CO<sub>2</sub> emissions combined: 127–132 g/km<sup>1</sup>

### BMW X1 xDrive25d.

- BMW TwinPower Turbo four-cylinder diesel engine with 170 kW (231 hp) and 450 Nm torque
- Acceleration 0–100 km/h: [6.6] sec; top speed: [235] km/h
- Fuel consumption combined: [5.1–5.2] litres/100 km<sup>1</sup>
- CO<sub>2</sub> emissions combined: [133–138] g/km<sup>1</sup>

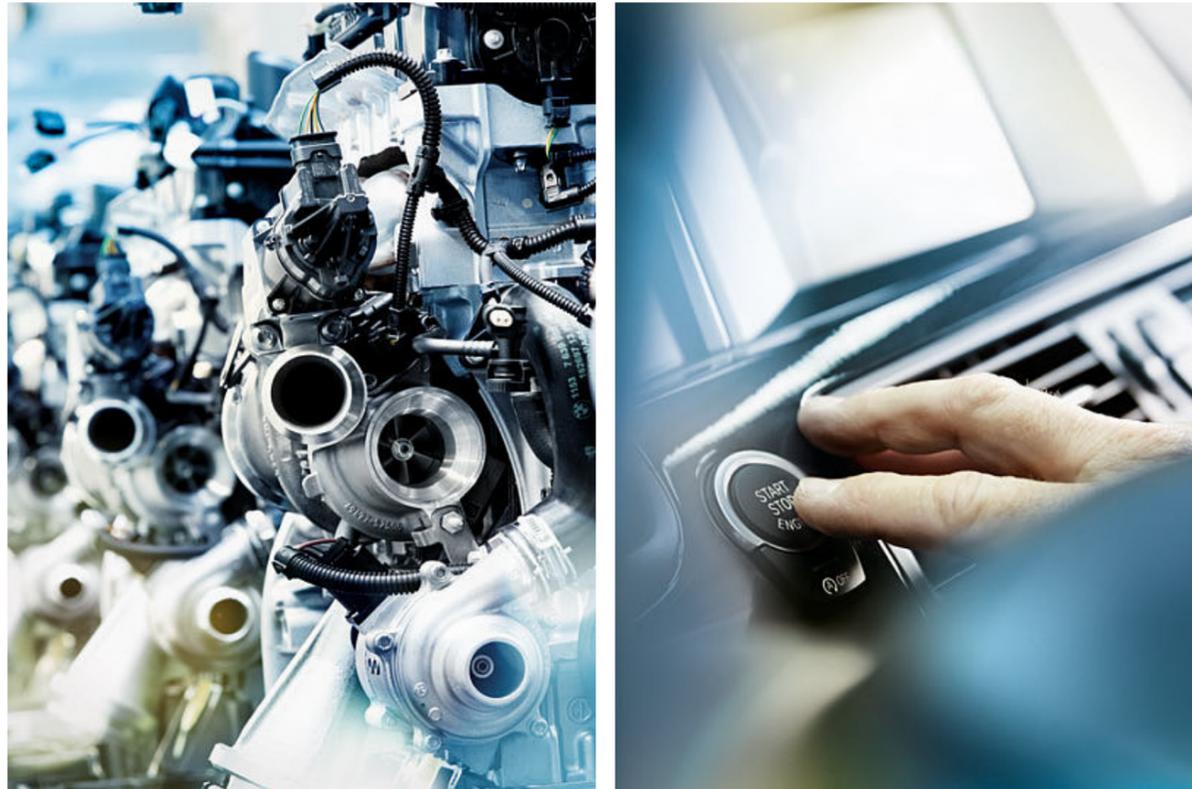
<sup>1</sup> Consumption figures are affected by tyre dimensions and the optional equipment selected. For further information on fuel consumption and CO<sub>2</sub> emissions see pages 48|49 or consult your local BMW partner.

The figures for output, fuel consumption and CO<sub>2</sub> emissions refer to vehicles with standard transmission. Values in [ ] refer to vehicles with Steptronic transmission.

## BMW EfficientDynamics

Less emissions. More driving pleasure.

Whether it's maximum performance or minimum consumption – with BMW, everything revolves around the renowned BMW sheer driving pleasure. BMW EfficientDynamics is the BMW strategy for minimising fuel consumption and CO<sub>2</sub> emissions while at the same time maximising dynamism and driving pleasure. It is a package of measures that cover the drive, the energy management system, and the vehicle design – as standard, in every BMW.



### PHENOMENAL: THE DRIVING EXPERIENCE CONTROL INCL. ECO PRO.

The Driving Experience Control lets the driver choose between the COMFORT mode for standard engine and transmission settings, the efficiency-focused ECO PRO mode and the SPORT mode, which enables even more athletically dynamic driving. The ECO PRO Mode adjusts the characteristics of the Steptronic transmission, if selected, as well as the heating/air conditioning settings to make the drive as fuel-efficient as possible. The Automatic Start/Stop function also reduces fuel consumption by automatically switching off the engine when the vehicle comes to a temporary standstill.



### DRIVE TRAIN.

The **BMW TwinPower Turbo** petrol engines feature remarkably agile power delivery and spontaneous responsiveness, even at low engine speeds. At the same time they are more efficient, with lower emissions and better performance than their predecessors.

New generation **BMW TwinPower Turbo** diesel engines are notable for their outstanding responsiveness and agile power delivery at any engine speed. At the same time, they are highly efficient, featuring low emissions and great dynamics..

### MASTER PLAN.

Intelligent lightweight construction at BMW means using the right material at the right place in the vehicle. The most suitable substance is selected for each individual component. This approach, also referred to as **BMW EfficientLightweight**, is currently an integral component of BMW EfficientDynamics and used in every BMW.

### ENERGY MANAGEMENT.

The **ECO PRO mode** helps drivers reduce their fuel consumption by up to 20 per cent<sup>1</sup>, depending on their driving style, according to an internal BMW fuel consumption study. The "coasting" function (only available with Steptronic transmission) and ECO PRO Route (only available with a navigation system) further help to conserve fuel.

With **Brake Energy Regeneration** the alternator generates electricity primarily when the driver brakes or takes their foot off the accelerator. Previously unused kinetic energy is transformed into electrical energy and fed into the battery. So the alternator does not have to run constantly, fuel consumption is reduced, and when the vehicle accelerates, the engine's whole capacity is available to the drive.

<sup>1</sup> According to an internal BMW fuel consumption study, depending on individual driving style.

# BMW ConnectedDrive

## So connected, you're free.

Our world is becoming more closely connected every day. And for BMW drivers it goes without saying that they can request information, communicate via telephone or email and always be up to date – all while they're on the go. The BMW ConnectedDrive<sup>1</sup> concept encompasses all the services and innovative technologies that link BMW vehicles and their passengers to the outside world and surrounding traffic.



The **BMW ConnectedDrive Services**\* option provides the driver with a wide range of information, entertainment and service features on the road.

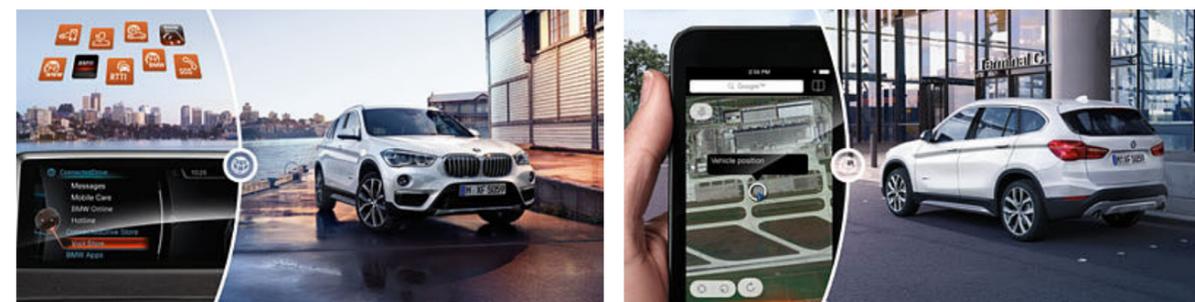
It also includes BMW Online, which enables you to access current, localised information such as weather, news and an online search powered by Google™, as well as various office functions. You can also combine individual services and features such as webcams, fuel price info, parking information, travel and hotel guides in the “Applications” menu.

The secure and comfortable use of selected smartphone applications is also included for an unlimited period of time. The ConnectedDrive Services option also includes access to the **BMW ConnectedDrive Store**, in which services and apps can be booked, extended and selected according to individual needs, at any time and from any place. The ConnectedDrive Services option also offers much more to make each journey in a BMW into a real experience.

BMW ConnectedDrive encompasses a wide range of intelligent services and assistance systems, allowing everybody to choose just what they need. The **BMW ConnectedDrive Services & Apps** provide greater flexibility by networking the driver, car and the outside world. The **BMW ConnectedDrive driver assistance systems** make every drive in a BMW both safer and more convenient. Intelligent systems make the driver's job easier and minimise the risk of accidents.



The optional full-colour **BMW Head-Up Display**<sup>2,3</sup> projects relevant driving information directly into the driver's line of sight, allowing the driver to concentrate more closely on the road ahead. The display includes information such as the current speed, navigation directions, Speed Limit Info incl. no-overtaking indicator, along with telephone and entertainment lists.



The **BMW ConnectedDrive Store** allows you to purchase individual services and apps that suit your needs. These services can be flexibly selected and ordered at any time following the purchase of a BMW. The run time of each service can be selected to suit – to work around holiday periods, for example.

With the optional **Remote Services**<sup>4</sup> and the free-of-charge **BMW ConnectedDrive App** various BMW functions such as locking and unlocking the vehicle can be carried out remotely. To use this service, one-off activation of Remote Services must be carried out from the BMW ConnectedDrive customer portal at [www.bmwconnecteddrive.com](http://www.bmwconnecteddrive.com)

\* May not be available in all countries. Please consult your BMW partner.

<sup>1</sup> For further information on BMW ConnectedDrive, please visit [www.bmw.com/connecteddrive](http://www.bmw.com/connecteddrive)

<sup>2</sup> Included with the optional equipment Navigation Plus\*. Not available as an individual option.

<sup>3</sup> Visibility of the display is limited with polarised sunglasses. The exact content shown on the BMW Head-Up Display will depend on the equipment options chosen.

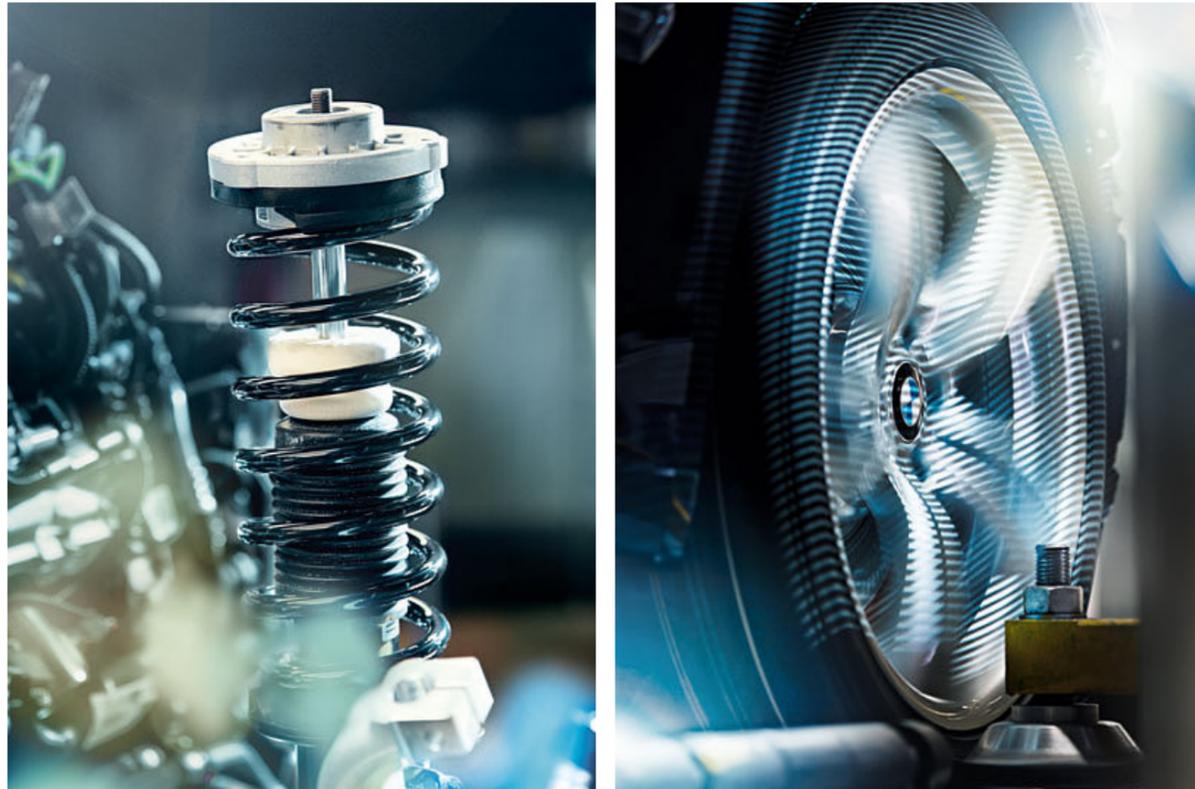
Further optional equipment is required for content to be displayed.

<sup>4</sup> Requires ConnectedDrive Services equipment.

## Chassis.

### A solid foundation for superior driving dynamics.

The new BMW X1 features a wide range of innovative technologies to make sure you enjoy every drive to the full. Many of these systems are intelligently interconnected and it's this level of integration that delivers the best possible safety, together with maximum driving pleasure – on every road, every curve and at every second.



#### THE INTELLIGENT BMW ALL-WHEEL DRIVE SYSTEM xDRIVE.

The intelligent BMW xDrive all-wheel drive system adapts almost perfectly to even the most challenging road surface conditions, while providing outstanding traction at all times. xDrive and Dynamic Stability Control (DSC) provide excellent stability and control. xDrive flexibly and quickly distributes drive power – directed via DSC sensors – between the axles in order to prevent oversteer or understeer from developing, thereby ensuring outstanding directional stability. So DSC intervenes less under difficult road conditions. BMW xDrive effectively combines the advantages of a four-wheel drive – traction, directional stability and safety – with characteristic BMW agility for maximum driving pleasure.



**Performance Control**, a standard feature, distributes engine and braking control to the individual wheels to better manage curves. As the outer wheels have to move a longer distance than the inner wheels when turning, the BMW Performance Control intervenes by means of engine output and controlled braking: the outer wheels get more power while the inner wheels get less, maximising traction on each of the wheels. The vehicle practically leads itself through a curve, increasing driving dynamics, safety and comfort.

The optional **Variable sport steering** with Servotronic enables a direct and agile driving style with less physical effort when steering. Independently of your current speed, it reacts by varying the steering ratio in line with the steering angle. This reduces the steering movement required when steering at particularly large angles. It has speed-dependent variable power steering. This noticeably increases agility and improves handling when driving through sharp bends, tight curves and sudden swerves or when using an especially dynamic driving style. At the same time, it increases comfort when parking, turning and manoeuvring. When the steering wheel angle is small, the steering delivers steady directional stability and precision on straights.

The optional **Dynamic Damper Control** makes it possible to adjust the damper characteristics to ideally suit any given driving situation, improving comfort and driving dynamics. In addition to the standard COMFORT setting, which assures a smooth and comfortable ride, there is also a SPORT mode. This setting stiffens the damper for a more direct, athletic driving performance. Each mode is activated with the Driving Experience Control switch in the centre console.

The modern **BMW front wheel drive concept** makes for an engaging yet comfortable ride. The powered front axle has been engineered for the best possible driving dynamics and precision steering performance. The front wheel drive has a compact construction with the engines integrated at a 90° angle so that no space is taken from the ample interior.

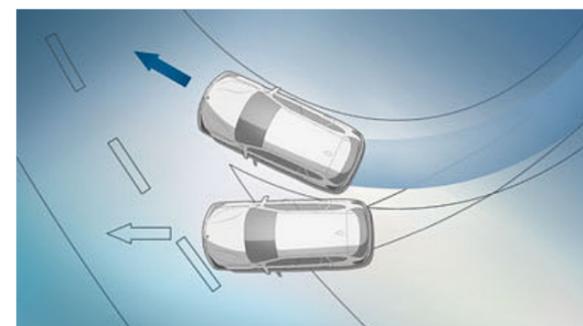
## Safety.

### Unparalleled safety with the latest BMW technology.

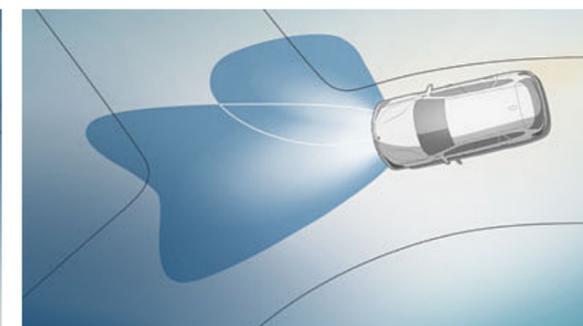
The new BMW X1 is equipped with cutting-edge technologies for every eventuality. Superb handling and innovative equipment come standard. BMW drivers benefit from the very latest technologies that provide optimal support at all times. You'll feel safe and protected, no matter where your journey takes you.



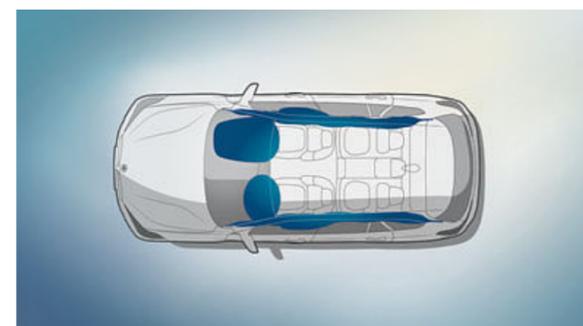
The new BMW X1 is the perfect way to travel comfortably and safely. The optional Traffic jam assistant spares your nerves by bringing you through jams on its own – accelerating, braking and maintaining distance are all managed automatically. With the as-standard Approach control warning with city braking function, if a vehicle in front of you brakes suddenly, you'll be warned with audio and visual cues in order to react in time. In the event of an accident, the as-standard Intelligent emergency call will promptly send a call for help, assuring the fastest possible assistance.<sup>1</sup>



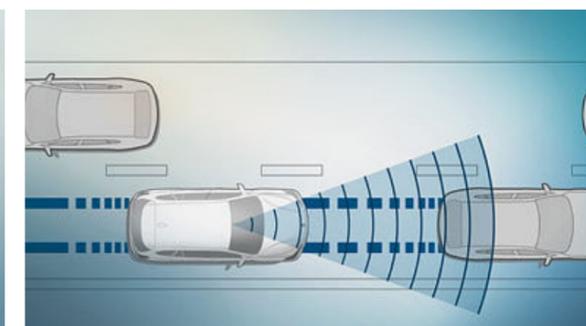
■ **Dynamic Stability Control (DSC)** constantly assesses the vehicle's movements and ensures directional stability and traction.



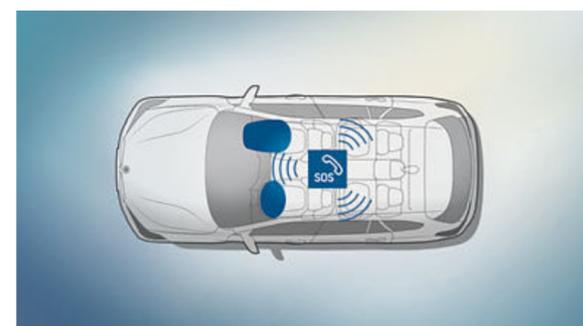
□ The **LED headlights** with cornering lights give a level of illumination comparable to daylight for low-beam and high-beam headlights.



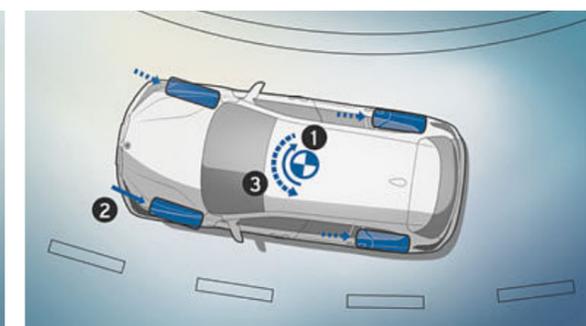
■ The **airbags for driver and front passenger** are an integral part of the optimally coordinated safety components in a BMW. A total of six airbags offer targeted protection: driver and front passenger airbags, head airbags for the whole side window area, and side airbags in the front seat backrests



■ **Approach control warning with light city braking function** notifies drivers of potential collisions and even brakes automatically in emergency situations.<sup>2</sup>



■ The **Intelligent emergency call\*** automatically establishes a connection with the nearest rescue coordination centre through the BMW call centre whenever needed – without the need for a mobile phone.



■ The **Cornering Brake Control (CBC)** helps the driver by applying braking pressure asymmetrically when braking on a bend.

\* May not be available in all countries. Please consult your BMW partner.  
<sup>1</sup> The Traffic jam assistant requires the Driving Assistant Plus option and a Steptronic transmission.  
<sup>2</sup> The functionality of this system may be limited by darkness and fog.



# INDIVIDUALITY AND CHOICE.

**EQUIPMENT:** BMW models, equipment highlights, wheels and tyres as well as Original BMW Accessories.

**COLOURS:** Exterior and interior colour schemes.

**TECHNICAL DATA:** Vehicle weight, engine, transmission, driving performance, wheels and technical drawings.

**BMW SERVICE:** BMW Service, BMW Financial Services and BMW Experience.



# BASIC.



**[ 01 | 04 ]** The new BMW X1 sDrive18d in the optional exterior colour Atlantic Grey metallic with optional 17" light alloy wheels Double-spoke style 564.

**[ 03 ]** Fog lights in the front apron provide better visibility and increase safety.

**[ 05 ]** Radio, telephone and BMW ConnectedDrive services can be used with the media communication and information system incl. standard 6.5" Control Display.

**[ 06 ]** 17" light alloy wheels V-spoke style 560, tyre size 7.5J x 17 with 225/55 R17 tyres.

**[ 02 ]** Standard seats in standard cloth 'Grid' Anthracite with Grey accents with the interior trim finisher Oxide Silver matt with highlight trim finisher Black high-gloss.

**xLINE interior equipment features:**

- Door sill finishers in front with aluminium finishers and "BMW" lettering
- Seats in Cloth-/leather combination 'Cross Track' in Granite Brown with Black accent
- Seats in Leather 'Dakota' with perforations in Mocha, other upholsteries available
- Sport leather steering wheel
- Car key with Pearl Chrome detailing
- Interior trim finishers in 'Pearl' dark with accent in Pearl Chrome, other trims available
- Orange or white variable Ambient light
- Exclusive LED optical fibre in the door trim

**xLINE exterior equipment features:**

- BMW kidney grille with seven exclusively designed vertical slats with front sides in Aluminium matt, grille frame in Chrome high-gloss
- Front bumper with sump guard and other design elements in Silver matt
- 18" light alloy wheels Y-spoke style 569, other wheels available
- Side skirt trim in Silver matt
- Sump guard in Black Silver and inset trim painted Silver matt

03 □



01 □



**[ 01 ]** The optional sport seats, shown here in the optional leather 'Dakota' with Oyster perforations and Grey accents, give particularly good lateral support thanks to the larger bolsters on the seat surfaces and backrests, and can be adjusted in various ways.

02 ■



**[ 02 ]** The Sport leather steering wheel in Black with a thick rim and contoured thumb rests has an exceptionally pleasant, high-grip feel.

04 ■



05 ■



**[ 03 | 06 ]** The new BMW X1 xDrive20d with the optional exterior colour Sparkling Storm brilliant effect.

**[ 04 ]** The underbody protection design element in Silver matt gives the look of the vehicle a striking off-roader touch from every perspective.

06 □



**[ 05 ]** 18" light alloy wheels Y-spoke style 569, tyre size 7.5J x 18 with 225/50 R18 tyres.

## SPORT LINE.

■ Standard equipment □ Optional equipment

## Sport Line interior equipment features:

- front door sill finishers with insert in Aluminium and "BMW" designation
- sport seats for driver and front passenger
- sport seats in cloth 'Race' in Anthracite with Grey or Red accents
- sport seats in leather 'Dakota' with perforations in Black and Red accents; other upholstery options are available
- Sport leather steering wheel
- car key with Pearl Chrome detailing
- interior trim finishers in Black high-gloss with Coral Red matt accents
- interior trim finishers in Black high-gloss with Pearl Chrome accents; other interior trim finisher options are available
- orange or white variable Ambient light
- exclusive LED light strips in the door panels

## Sport Line exterior equipment features:

- BMW kidney grille with eight exclusively designed slats in Black high-gloss, kidney grille frame in Chrome high-gloss
- front bumper with characteristic design elements in Black high-gloss, with underbody protection design element in body colour
- 18" light alloy wheels Double-spoke style 568; other wheels are available
- exterior mirror caps in body colour
- exterior mirror caps in Black high-gloss
- side skirt trim in body colour
- rear underbody protection design element with main section in Black Silver and insert trim in body colour

03 □



01 □



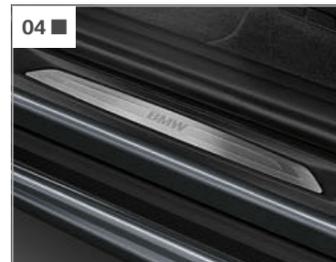
**[ 01 ]** A sporting ambience in the interior is created with as-standard sport seats, shown here in the optional leather 'Dakota' with perforations Black with Red accents, in conjunction with the optional interior trim finisher in Aluminium, finely brushed lengthwise with highlight trim finisher Coral Red matt.

02 ■



**[ 02 ]** In the driver-focused cockpit all functions are clearly structured and can be operated without distracting. The Sport leather steering wheel in Black with three spokes is a true pleasure to hold and conveys a feeling of safety while under way.

04 ■



05 ■



**[ 03 | 06 ]** The new BMW X1 xDrive20d with the optional exterior colour Mineral Grey metallic. **[ 05 ]** 18" light alloy wheels Double-spoke style 568, size 7.5J x 18 with 225/50 R18 tyres.

**[ 04 ]** Front door sill finishers in Aluminium with BMW designation.

06 □



# M SPORT PACKAGE.

powered by 

■ Standard equipment □ Optional equipment

## Model M Sport interior equipment:

- M door sill finishers
- Sport seats for driver and front passenger in Cloth /Alcantara combination 'Micro Hexagon' in exclusive M look
- Sport seats in Leather 'Dakota' with perforations in Black with Blue accent, other upholsteries available
- M Leather steering wheel with multifunction buttons
- BMW Individual headliner anthracite
- Interior trim finishers in Aluminium 'Hexagon' with Blue accent
- Interior trim finishers in Black high-gloss with Pearl Chrome accent, other trims available
- Orange or white variable Ambient light
- Shortened gear lever with M logo<sup>1</sup>
- M driver footrest
- Exclusive LED optical fibre in the door trim
- Car key with exclusive M logo

## Model M Sport exterior equipment:

- M Aerodynamics package with front apron, side skirts, wheel arch trim and cladding in body colour, rear apron with diffuser insert in Dark Shadow metallic
- BMW kidney grille with eight exclusively designed vertical slats with front sides in Black high-gloss
- 18" M light alloy wheels Double-spoke style 570 M Bicolour
- 19" M light alloy wheels Double-spoke style 572 M Bicolour
- M Sport suspension, lowered, alternatively Standard running gear
- BMW Individual High-Gloss Shadow Line
- BMW Individual roof rails High-Gloss Shadow Line
- M logo on the sides
- Exclusive paintwork in Estoril Blue metallic, other paintworks available

03 □



01 □



**[ 01 ]** The sport seats in optional leather 'Dakota' with perforations in Black with Blue accents perfectly complement the interior trim finisher in Aluminium Hexagon with highlight trim finisher in Blue.

02 ■



**[ 02 ]** The M leather steering wheel in leather 'Walknappa' with specially contoured thumb rests and the M emblem on the steering wheel rim provides dynamic driving pleasure.

04 ■



05 □



**[ 03 | 06 ]** The new M200i xDrive20i with the optional exterior colour Estoril Blue metallic and optional 19" M light alloy wheels Double-spoke style 572 M Bicolour.

**[ 04 ]** 18" light alloy wheels Double-spoke style 570 M Bicolour, size 7.5J x 18 with 225/50 R18 tyres.

06 □



**[ 05 ]** 19" M light alloy wheels Double-spoke style 572 M Bicolour, size 8J x 19 with 225/45 R19 tyres.

## EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



01 □



03 ■



04 □



02 □



05 □

**[ 01 ]** The LED headlights with cornering lights gives a level of road illumination comparable to daylight for low-beam and high-beam headlights. Even the basic headlights feature the LED daytime running lights function (shown above).

**[ 02 ]** The high-quality BMW Individual roof rails high-gloss Shadow Line in Black high-gloss is the basis for a multi-functional BMW roof rack unit.

**[ 03 ]** Fog lights in the front apron provide better visibility and increase safety.

**[ 04 ]** The exterior features in satinised Aluminium option includes a satinised Aluminium side window frame trim.

**[ 05 ]** Panorama glass roof, electric, with slide and lift functions (front), roller sunblind, a wind deflector and a comfort opening function via the car's remote control.



06 □



07 □



08 □



09 □



10 □



11 ■



12 ■



13 □

**[ 06 ]** The steering wheel heating quickly warms up the rim of the steering wheel at the push of a button – a comfort feature which is especially pleasant in winter.

**[ 07 ]** The Sport leather steering wheel in Black with a thick rim and contoured thumb rests has an exceptionally pleasant, high-grip feel.

**[ 08 ]** The 8-speed Steptronic transmission<sup>1</sup> offers smooth gear shifts and more comfortable driving at the same time as lower consumption, thanks to closely spaced gear ratios and small engine speed transitions.

**[ 09 ]** The electronic seat adjustment makes operation easier and the memory function allows users to save their desired settings for the seat and exterior mirrors.

**[ 10 ]** M Leather steering wheel including multifunction buttons, steering wheel rim in leather 'Walknappa' Black with contoured thumb rests.<sup>2</sup>

**[ 11 ]** The electric parking brake is conveniently activated via a button, leaving room for generous storage space in the centre console.

**[ 12 ]** Driving Experience Control enables the driver to choose between comfortable, particularly efficient, or especially sporty driving.

**[ 13 ]** The rear backrest release function<sup>3</sup> enables the rear backrest to be unlocked and folded down conveniently from the luggage compartment.

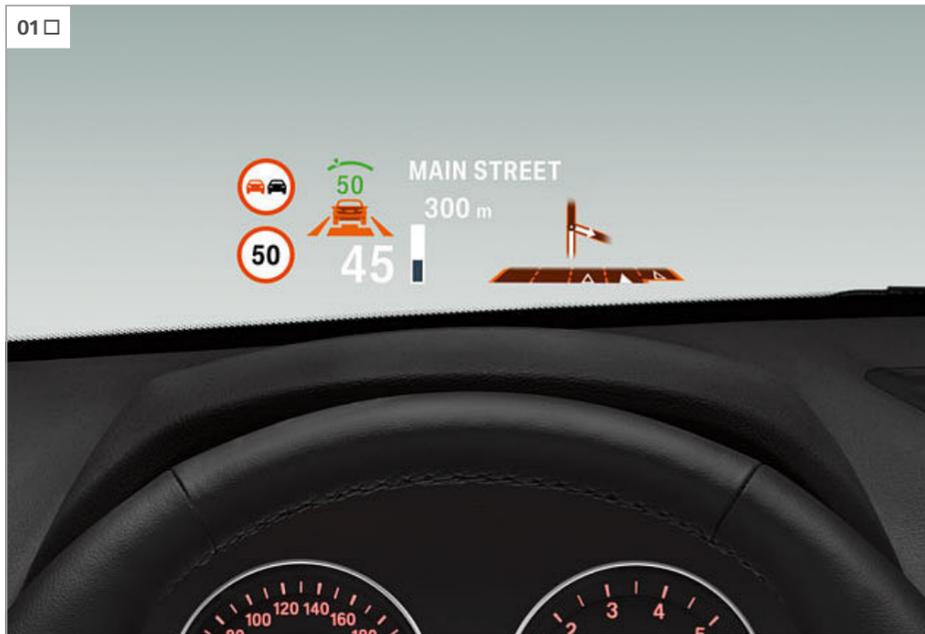
<sup>1</sup> Standard with X1 xDrive20i, xDrive25i, xDrive25d.

<sup>2</sup> Shown here with gearshift paddles (only available with the optional 8-speed Steptronic Sport transmission).

<sup>3</sup> Only in conjunction with the optional seat adjustment for rear seats.

## EQUIPMENT HIGHLIGHTS.

■ Standard equipment □ Optional equipment



**[ 01 ]** The full-colour BMW Head-Up Display<sup>1,2</sup> projects information relevant to the journey onto the windscreen directly into the driver's field of vision.

**[ 02 ]** The Driving Assistant<sup>3,4</sup> safety package draws the driver's attention to an unintentional lane change and also includes Speed Limit Info and No-overtaking indicator.

**[ 03 ]** The Parking assistant makes parallel parking easier. It does the steering while the driver remains in control of the accelerator and brake.



**[ 04 ]** The Rear view camera shows the area behind the car on the Control Display. Interactive track lines and markings showing obstacles also assist the driver.

**[ 05 ]** Harman Kardon Surround Sound System with 360 W digital amplifier, 7 channels, vehicle-specific equalising and 12 loudspeakers including centre speaker.

**[ 06 ]** Air conditioning: all settings can be manually controlled. The microfilter and an extra heating vent in the rear ensure comfortable temperatures throughout the interior.



**[ 07 ]** The automatic air conditioning with two-zone control includes Automatic Air Recirculation (AAR) with an active carbon filter, as well as fogging and solar sensors.

**[ 08 ]** With various LED lights and a selection of colours to choose from, the atmospheric Lights package yields an ambience of pure quality.



**[ 09 ]** The Convenience package combines Automatic tailgate operation and the Comfort access system for contact-free opening and closing the tailgate by means of a foot sensor.

**[ 10 ]** Together with a special tow ball head, the Rear-mounted rack preparation allows the Original BMW Accessories bike rack to be mounted.

**[ 11 ]** The removable ball head on the trailer tow hitch leaves the sporty design of the vehicle's rear unimpaired when not in use.



**[ 12 ]** The passenger seat with foldable backrest<sup>5</sup> is a perfect example of the well-thought-out concept's flexible usage of space.

**[ 13 ]** The 40:20:40 split-folding rear seat bench with optionally available adjustable backrest angle makes loading even easier, and the vehicle even more versatile.

**[ 14 ]** The luggage compartment's foldable floor makes the vehicle even more practical. There is additional storage space underneath the luggage-compartment floor.



**[ 15 ]** The seat adjustment for rear seats enables each section of the 60:40 split rear seat area to be individually adjusted. The seats can be adjusted to either increase leg room for passengers or to maximise loading space in the luggage compartment, depending on priorities for each journey.

**[ 16 ]** Ski and snowboard bag for safe and clean transport of skis and snowboards.

**[ 17 ]** The Storage compartment package provides a multiplicity of additional storage options in the passenger and luggage compartments.

<sup>1</sup> Included with the optional equipment Navigation Plus. Not available as an individual option.

<sup>2</sup> Wearing polarised sunglasses reduces display readability. The exact content shown on the BMW Head-Up Display will depend on the equipment options chosen. Further optional equipment is required for content to be displayed.

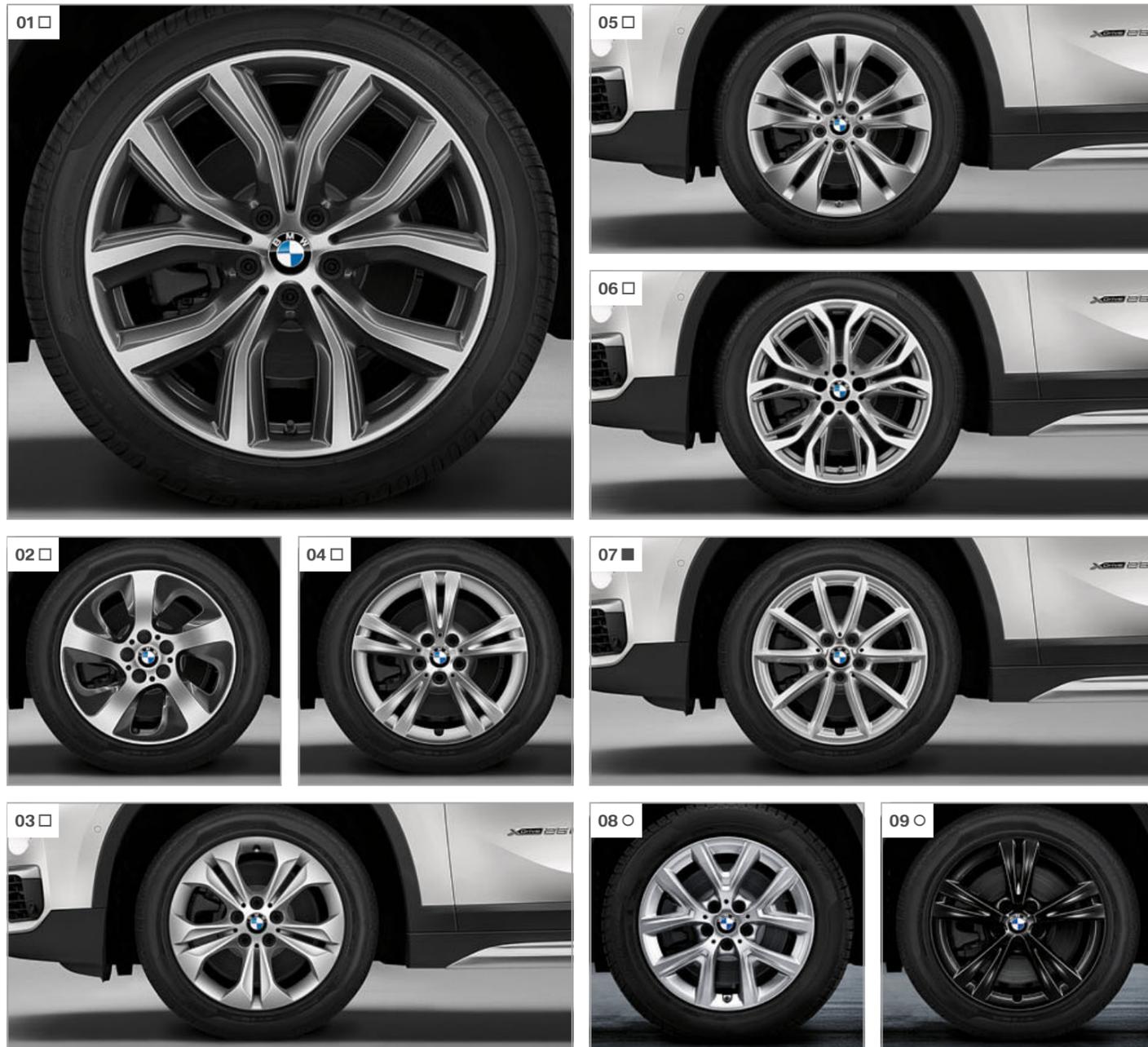
<sup>3</sup> The functionality of this system may be limited by darkness and fog.

<sup>4</sup> The full scope of the equipment is available only in conjunction with a Steptronic transmission and a Navigation system Professional or Business.

<sup>5</sup> Not available in conjunction with sport seats or with the function seat adjustment, electrical with memory.

## WHEELS AND TYRES.

■ Standard equipment □ Optional equipment ○ Accessories



**[ 01 ]** 19" light alloy wheels Y-spoke style 511, wheel size 8J x 19, with 225/45 R19 tyres.

**[ 04 ]** 17" light alloy wheels Double-spoke style 385, wheel size 7.5J x 17, with 225/55 R17 tyres.

**[ 07 ]** 17" light alloy wheels V-spoke style 560<sup>1</sup>, wheel size 7.5J x 17, with 225/55 R17 tyres.

**[ 02 ]** 17" light alloy wheels turbine styling 561, BMW EfficientDynamics, wheel size 7.5J x 17, with 225/55 R17 tyres.

**[ 05 ]** 18" light alloy wheels Double-spoke style 567, wheel size 7.5J x 18, with 225/50 R18 tyres.

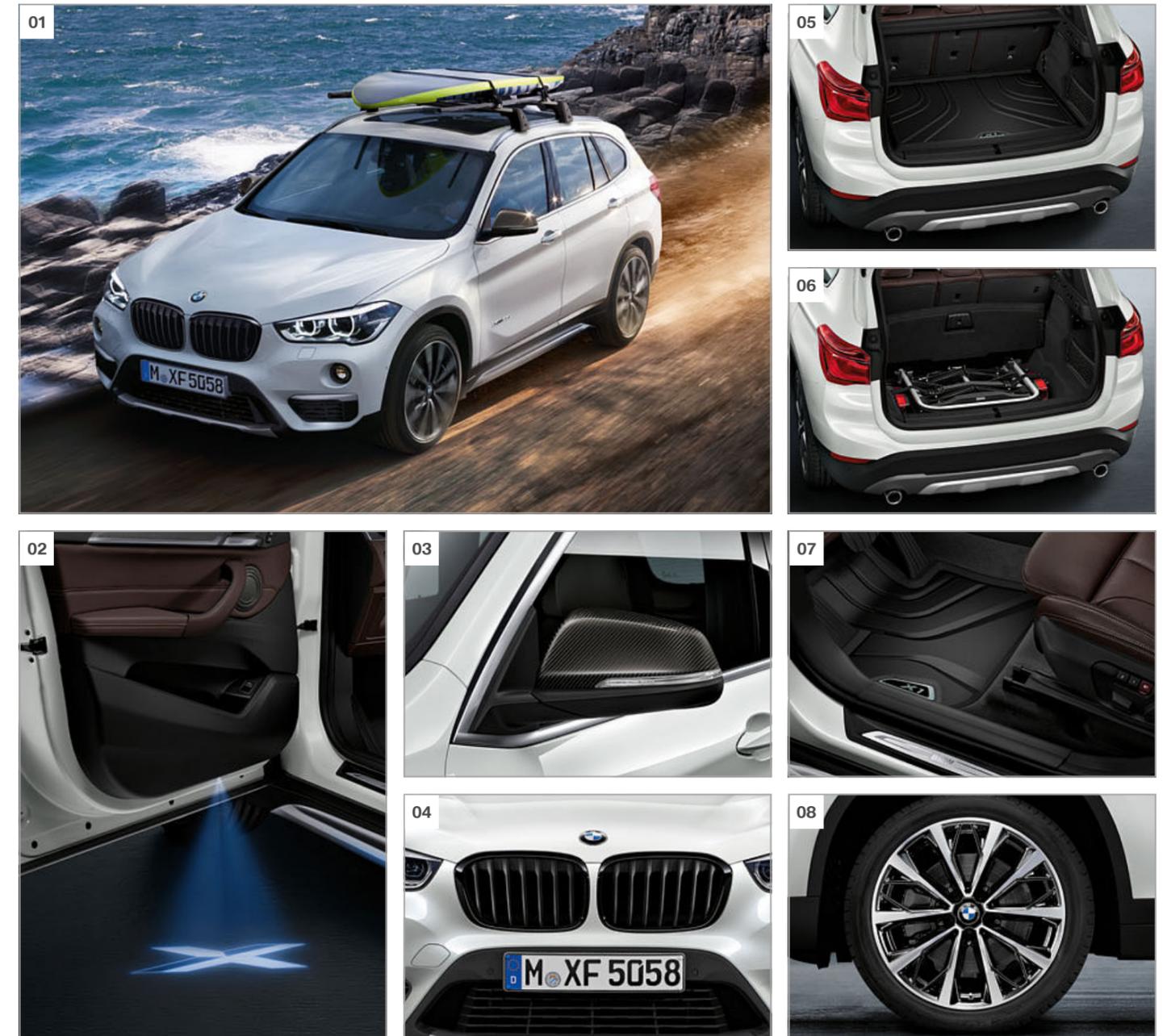
**[ 08 ]** This high-quality 17" light alloy wheel can be used with snow chains. RDC winter complete wheel, wheel size 6.5J x 17 with 205/60 R17 93H tyres.<sup>2</sup>

**[ 03 ]** 17" light alloy wheels Double-spoke style 564, wheel size 7.5J x 17, with 225/55 R17 tyres.

**[ 06 ]** 18" light alloy wheels Y-spoke style 566, wheel size 7.5J x 18, with 225/50 R18 tyres.

**[ 09 ]** This 17" light alloy wheel is finished in Black. Winter complete wheel set with run-flat tyres, wheel size 7.5J x 17 with 225/55 R17 97H RSC tyres.<sup>2</sup>

## ORIGINAL BMW ACCESSORIES.



**[ 01 ]** The holder can be used to securely mount a surfboard and mast on any of the BMW roof rack systems. It features an innovative attachment system that makes handling particularly easy.

**[ 04 ]** Powerfully expressive: the front grille in Black accentuates the dynamism of the vehicle front, with a strikingly individual note.

**[ 07 ]** Precisely fitted protection from damp, dirt and waterlogging in the footwells. The design, in Black with an X1 inlay, perfectly complements the interior.

**[ 02 ]** When the door is opened, an individually selected graphic is projected onto the ground by the vehicle, perfectly illuminating the door sill area.

**[ 05 ]** Non-slip, water resistant and hard-wearing. Protects the luggage compartment from dirt and moisture. Complementing the interior in Black/Silver.

**[ 08 ]** This high-quality 19" light alloy wheel is finished in Bicolour Black high-gloss, gloss-lathed. Single front wheel, wheel size 8J x 19, tyre not included.

**[ 03 ]** These mirror caps, painstakingly hand-made in carbon, are a striking reminder of the vehicle's high-tech character.

**[ 06 ]** For two bicycles or e-bikes (each up to 30 kg). Can be simply and safely mounted on the ball head. Can be stored folded-up in the luggage compartment tray, safe in case of collisions.

<sup>1</sup> Standard with X1 xDrive20i, xDrive25i and xDrive20d.

<sup>2</sup> These wheel designs and more can be found under Original BMW Accessories at [www.bmw.com/accessories](http://www.bmw.com/accessories)

Discover the all-round innovative solutions on offer in many categories: exterior, interior, communication & information and transport & luggage compartment. Your BMW partner will be happy to advise you and provide you with a special catalogue detailing the entire range of Original BMW Accessories. For more information visit [www.bmw.com/accessories](http://www.bmw.com/accessories)

# EXTERIOR COLOURS.

■ Standard equipment □ Optional equipment



■ **Non-metallic** 668 Black



□ **Non-metallic** 300 Alpine White<sup>1</sup>



□ **Metallic** B39 Mineral Grey<sup>2</sup>



□ **Metallic** C10 Mediterranean Blue

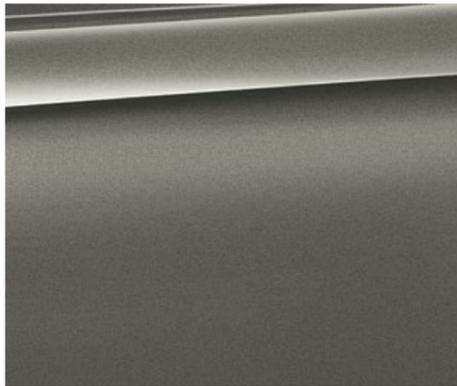


□ **Metallic** B45 Estoril Blue<sup>3</sup>

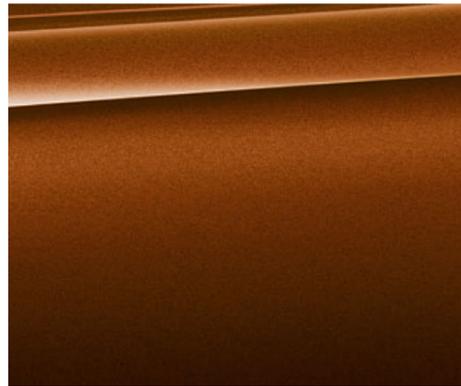
## M SPORT PACKAGE



□ **Metallic** A83 Glacier Silver<sup>2</sup>



□ **Metallic** C08 Platinum Silver



□ **Metallic** C29 Chestnut Bronze



□ **Metallic** C07 Sparkling Storm brilliant effect



□ **Metallic** A96 Mineral White<sup>2</sup>



□ **Metallic** C09 Atlantic Grey



□ **Metallic** B53 Sparkling Brown



□ **Metallic** 475 Black Sapphire<sup>2</sup>

<sup>1</sup> Standard with the M Sport package.  
<sup>2</sup> Optionally available with the M Sport package.  
<sup>3</sup> Exclusively available for the M Sport package.

**[ Colour samples ]** These colour samples are intended as an initial guide to the colours and materials available for your BMW. However, experience has shown that printed versions of paint, upholstery and interior trim colours cannot in all cases faithfully reproduce the appearance of the original colour. Please discuss your preferred colour choices with your BMW partner or dealership. There you can also see original samples and be assisted with special requests.

# INTERIOR COLOURS.

■ Standard equipment □ Optional equipment



## CLOTH

	Available with	
	■ Basic	<b>Cloth 'Grid'</b> EGAT Anthracite <sup>1</sup>
	□ Basic □ Sport Line	<b>Cloth 'Race'</b> ERL1 Anthracite, Grey highlights <sup>2</sup>
	■ Sport Line	<b>Cloth 'Race'</b> ERL2 Anthracite, Red highlights <sup>2</sup>

## LEATHER

	Available with	
	□ Basic	<b>Leather 'Dakota'</b> LCSV Black
	□ Basic	<b>Leather 'Dakota'</b> LCFY Canberra Beige
	□ xLine □ Sport Line □ M Sport package	<b>Leather 'Dakota'</b> PDMZ Mocha, perforated, with Walnut highlights
	□ xLine □ Sport Line □ M Sport package	<b>Leather 'Dakota'</b> PDSW Black, perforated, with Grey highlights
	□ xLine □ Sport Line □ M Sport package	<b>Leather 'Dakota'</b> PDFY Canberra Beige, perforated, with Grey highlights
	□ xLine □ Sport Line □ M Sport package	<b>Leather 'Dakota'</b> PDOA Oyster, perforated, with Grey highlights

## CLOTH/LEATHER COMBINATION

	Available with	
	■ xLine	<b>Cloth/leather combination Cross Track</b> CWG4 Granite Brown/ Black
	■ M Sport package	<b>Cloth 'Hexagon'/ Alcantara combination</b> HMAT Anthracite

	Available with	
	□ Sport Line	<b>Leather 'Dakota'</b> PDL3 Black, perforated, with Red highlights
	□ M Sport Package	<b>Leather 'Dakota'</b> PDN4 Black, perforated, with Blue highlights

## INTERIOR TRIMS

	Available with	
	■ Basic	4FS Oxide Silver dark matt with highlight trim finisher Black high-gloss
	□ Basic □ xLine □ Sport Line □ M Sport package	4LS Aluminium, finely brushed lengthwise with highlight trim finisher Pearl Chrome <sup>3</sup>
	□ Basic □ xLine □ Sport Line □ M Sport package	4LR Fine-wood trim Finesse Stream with highlight trim finisher Pearl Chrome <sup>3</sup>
	□ Basic ■ xLine □ Sport Line □ M Sport package	4LU Black high-gloss with highlight trim finisher Pearl Chrome
	■ xLine	4GG Dark Pearl with Pearl-Gloss Chrome accent lines
	□ Sport Line	4LT Aluminium, finely brushed lengthwise with highlight trim finisher Coral Red matt <sup>3</sup>
	■ Sport Line	4LV Black high-gloss with highlight trim finisher Pearl Chrome Coral Red matt
	□ xLine	4F7 Fine-wood trim Oak Grain matt <sup>3</sup>
	□ M Sport package	4WZ Black high-gloss with highlight trim finisher Blue matt
	■ M Sport package	4WF Aluminium Hexagon with highlight trim finisher Blue matt <sup>3</sup>
	□ M Sport package	4WE Aluminium Hexagon with highlight trim finisher Pearl Chrome <sup>3</sup>

## INTERIOR COLOURS

	Available with	
	■ Basic ■ xLine ■ Sport Line ■ M Sport package	Black

## HEADLINER

	Available with	
	□ Basic □ xLine □ Sport Line ■ M Sport package	<b>BMW Individual headliner</b> 775 Anthracite

Please note that even normal long or short-term use can lead to unrecoverable upholstery damage. This can be caused in particular by non-colourfast clothing.

<sup>1</sup> Only available in conjunction with the standard seats.  
<sup>2</sup> Only available in conjunction with sport seats.  
<sup>3</sup> Additional highlight trim finisher in the door panels.

		X1 sDrive18i	X1 xDrive20i	X1 xDrive25i	X1 sDrive18d	X1 xDrive18d	X1 xDrive20d	X1 xDrive25d
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**Weight**

Unladen weight EU <sup>1</sup>	kg	1470 [1505]	[1615]	[1615]	1505 [1545]	1605 [1615]	1615 [1625]	[1650]
Max. permissible load	kg	1990 [2005]	[2140]	[2140]	2015 [2065]	2120 [2135]	2130 [2145]	[2170]
Permitted load	kg	595 [575]	600	600	585 [595]	585	590 [595]	595
Permitted trailer load, unbraked <sup>2</sup>	kg	735/740	750	750	750	750	750	750
Permitted trailer load, braked, max. 12% gradient <sup>2/3</sup> max. 8% gradient <sup>2</sup>	kg	1700 [1700]/ 1700 [1700]	[2000]/[2000]	[2000]/[2000]	1800 [1800]/ 1800 [1800]	1800 [1800]/ 1800 [1800]	2000/2000	[2000]/[2000]

**Engine<sup>3,4</sup>**

Cylinders/valves		3/4	4/4	4/4	4/4	4/4	4/4	4/4
Capacity	ccm	1499	1998	1998	1995	1995	1995	1995
Max. output/engine speed	kW/rpm (hp)/rpm	100 (136)/4400	141 (192)/5000	170 (231)/5000	110 (150)/4000	110 (150)/4000	140 (190)/4000	170 (231)/4400
Max. torque/engine speed	Nm/rpm	220/1250	280/1250	350/1250	330/1750	330/1750	400/1750	450/1750

**Power transmission**

Drive configuration		Front-wheel	All-wheel	All-wheel	Front-wheel	All-wheel	All-wheel	All-wheel
Standard transmission		6-speed manual	8-speed Steptronic	8-speed Steptronic	6-speed manual	6-speed manual	6-speed manual	8-speed Steptronic

**Performance**

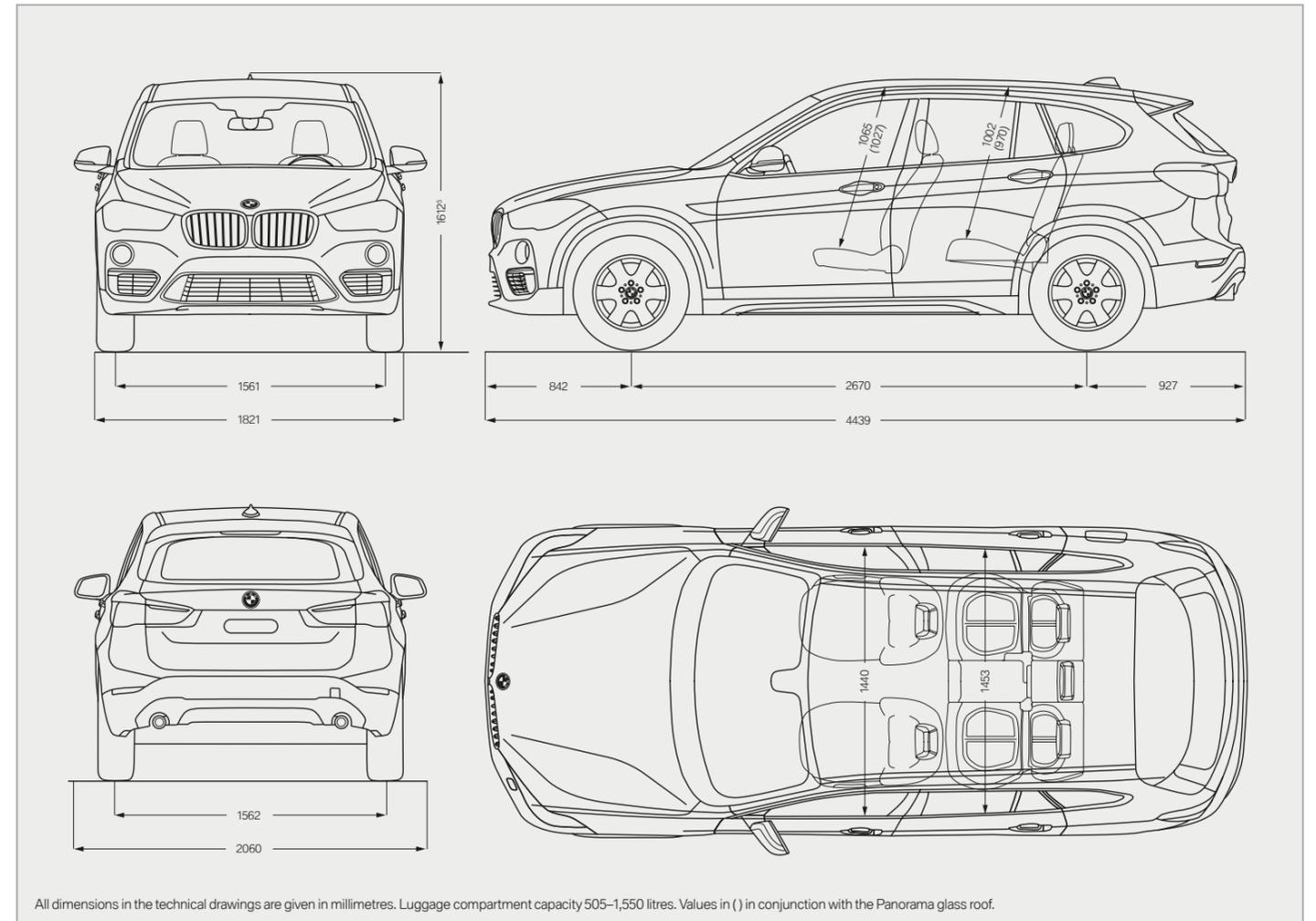
Top speed	km/h	204 [200]	[223]	[235]	205 [205]	204	220 [219]	[235]
Acceleration 0–100 km/h	s	9.7 [9.7]	[7.4]	[6.5]	9.2 [9.2]	9.2 [9.3]	7.6 [7.6]	[6.6]

**Fuel consumption<sup>3,4</sup>**

Urban	l/100 km	6.3–6.5 [6.4–6.7]	[7.6–7.7]	[7.7–7.8]	4.9–5.1 [5.1–5.3]	5.5–5.7 [5.5–5.7]	5.7–5.9 [5.7–5.9]	[5.8–6.0]
Extra-urban	l/100 km	4.5–4.7 [4.7–4.9]	[5.6–5.7]	[5.7–5.8]	3.7–3.9 [3.9–4.1]	4.3–4.5 [4.3–4.5]	4.3–4.5 [4.5–4.6]	[4.6–4.8]
Combined	l/100 km	5.1–5.3 [5.3–5.6]	[6.3–6.4]	[6.4–6.6]	4.1–4.3 [4.3–4.5]	4.7–4.9 [4.7–4.9]	4.8–5.0 [4.9–5.1]	[5.1–5.2]
CO <sub>2</sub> emissions	g/km	119–124 [124–129]	[146–149]	[149–152]	109–114 [114–119]	124–129 [124–129]	127–132 [129–134]	[133–138]
Tank capacity, approx.	l	51	61	61	51	51	61	61

**Wheels**

Tyre dimensions		225/55 R 17 W						
Wheel dimensions		7.5 J x 17						
Material		light alloy						



<sup>1</sup> The figure quoted includes a 90% full tank, 68 kg for the driver and 7 kg for luggage. Unladen weight applies to vehicles with standard equipment. Optional equipment will increase this figure.

<sup>2</sup> The actual overall trailer weight may not exceed the max. permitted trailer load, while taking into account the max. permitted tow bar download.

<sup>3</sup> BMW recommends the use of RON 95 super unleaded petrol. Unleaded fuels RON 91 and higher with a maximum ethanol percentage of 10% may also be used. Output and fuel consumption figures apply to RON 98 fuel.

<sup>4</sup> All engines comply with the EU6 emissions standard. Fuel consumption figures are determined according to the ECE driving cycle, which consists of approximately one-third urban traffic and two-thirds extra-urban driving (based on the distance covered). CO<sub>2</sub> emissions are measured in addition to fuel consumption. Optional equipment may increase these figures. Fuel consumption and CO<sub>2</sub> emissions are affected by the selected wheel and tyre sizes.

<sup>5</sup> Height including roof aerial is 1,612 mm.

Values in [ ] refer to vehicles with Steptronic transmission.

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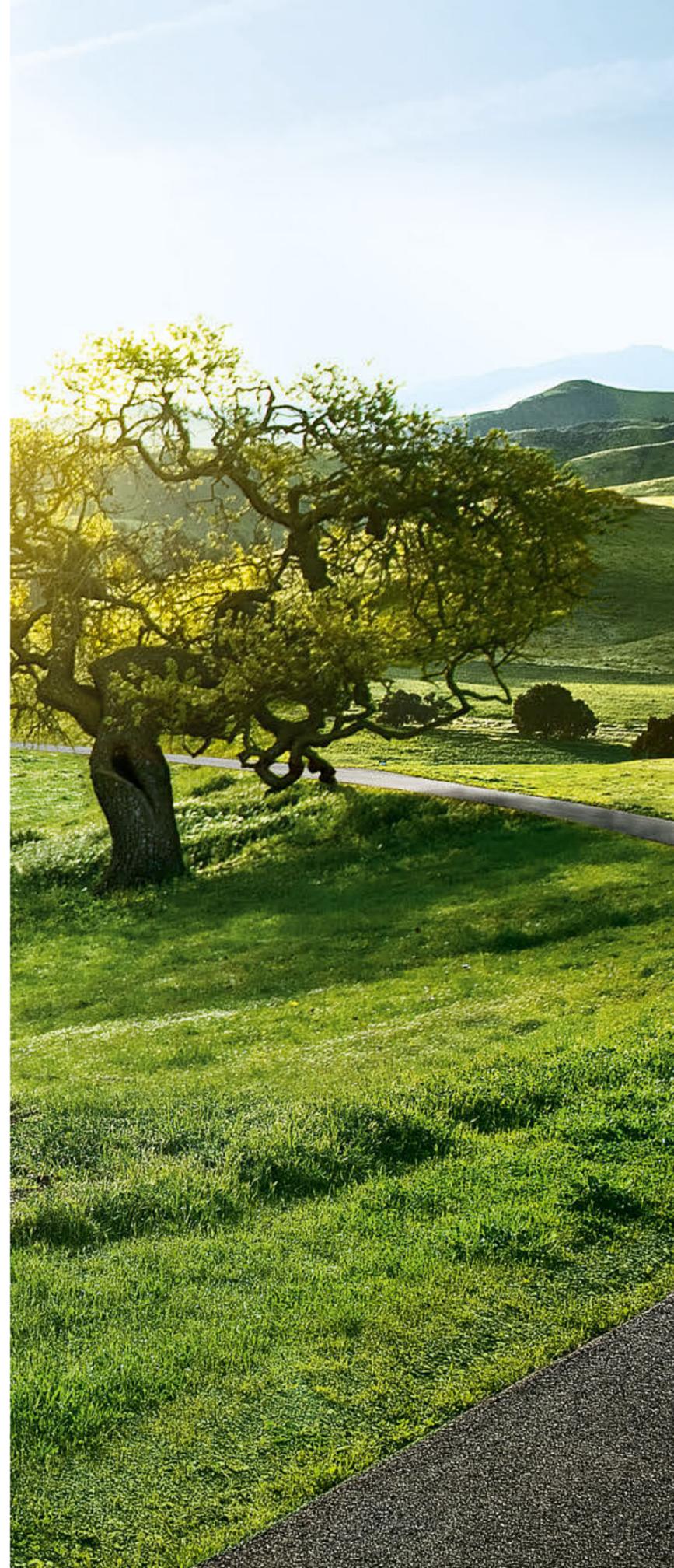
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\* May not be available in all countries. Please consult your BMW partner.

## SHAPING THE FUTURE – RESPONSIBLY.

In 2015, the BMW Group was once more listed in the World and European Dow Jones Sustainability Index as one of the most sustainable automotive companies worldwide. The development of efficient vehicle concepts and environmentally friendly production processes, including recycling, is an integral part of our philosophy. BMW EfficientDynamics and electric vehicles have enabled us to cut the CO<sub>2</sub> emissions from our European new-vehicle fleet by more than 35% since 1995. We have also reduced the amount of resources used in production, such as water and energy, by 34% between 2006 and 2014, with a reduction to 45% of previous levels aimed at for 2020. In terms of other resources (such as volatile organic compounds, process wastewater and waste) our 45% target was met in 2014, and we will continue to work on further improvement. Production at our engine plant in Steyr has been waste-water free since 2007. And of course, at the end of its service life, every one of our vehicles can be easily and economically recycled. To return your end-of-life vehicle, please contact your BMW partner. For more information on this issue please visit our website.

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The Ultimate Driving Machine

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